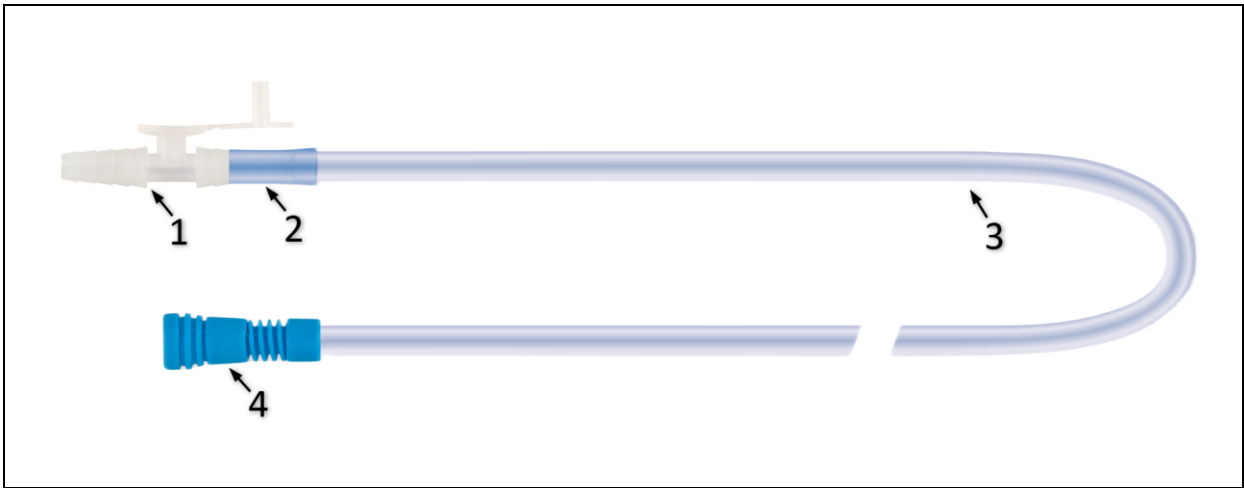


|                                                                                  |                             |                            |
|----------------------------------------------------------------------------------|-----------------------------|----------------------------|
|  | TITLE: DEVICE MASTER RECORD |                            |
|                                                                                  | QUALITY FILE                | Ref. no.: QF 04-5          |
|                                                                                  | Revision: 4                 | Page 1 of 4                |
|                                                                                  | Issue date: 15.07.98        | Effective date: 26.11.2024 |

CONNECTING TUBE

REF. NO. 1324 1800 83 US / 1324 2100 83 US / 1324 2200 83 US  
1324 2500 83 US / 1324 3000 83 US / 1324 3500 83 US



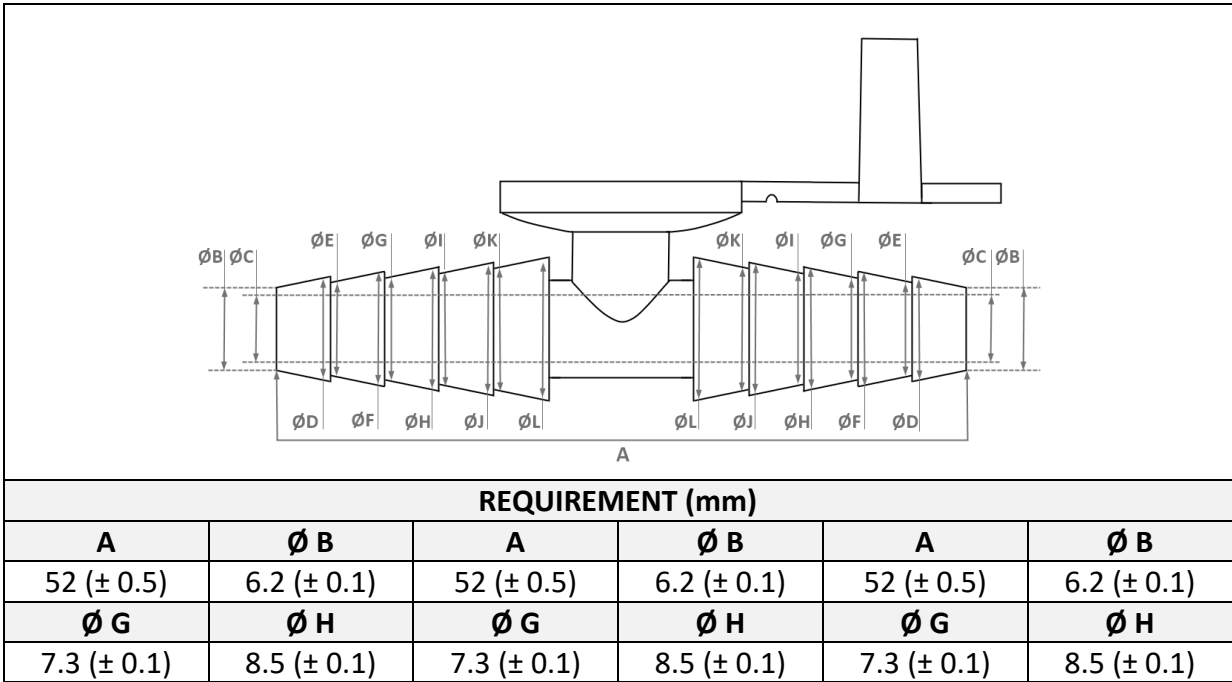
COMPONENT DESCRIPTION

1. FINGERTIP 0815 PE

Material: MALEN E FABS, 23-D022, PE 48°ShoreD

COMPONENT NO.

2.03200000



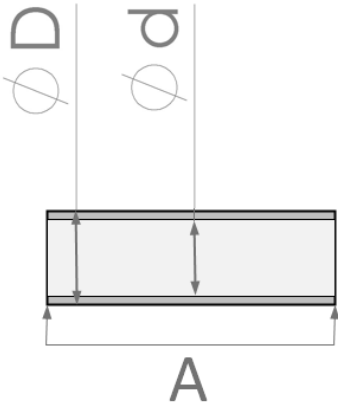
|                                                                                  |                             |                            |
|----------------------------------------------------------------------------------|-----------------------------|----------------------------|
|  | TITLE: DEVICE MASTER RECORD |                            |
|                                                                                  | QUALITY FILE                | Ref. no.: QF 04-5          |
|                                                                                  | Revision: 4                 | Page 2 of 4                |
|                                                                                  | Issue date: 15.07.98        | Effective date: 26.11.2024 |

2. TUBE PIECE 8.3

Material: FEA 608 N T01 – PVC 60°ShoreA, DEHP – FREE

COMPONENT NO.

1.72003010

|  |                         |               |
|-----------------------------------------------------------------------------------|-------------------------|---------------|
| ø d<br>INSIDE DIAMETER                                                            | ø D<br>OUTSIDE DIAMETER | A<br>LENGTH   |
| 7.2 (± 0.1) mm                                                                    | 10.7 (± 0.1) mm         | 30 (± 2.0) mm |

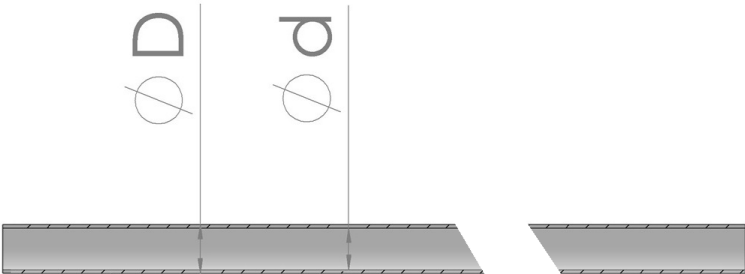
3. TUBE

Flexible transparent tube with ribs.

Material: FEA 738 N T141 – PVC 73°ShoreA, DEHP – FREE

COMPONENT NO.

- 1324 1800 83 US – length: 1700 (± 17) mm 0.58170083
- 1324 2100 83 US – length: 1900 (± 19) mm 0.58190083
- 1324 2200 83 US – length: 2100 (± 21) mm 0.58210083
- 1324 2500 83 US – length: 2350 (± 23.5) mm 0.58235083
- 1324 3000 83 US – length: 2900 (± 29) mm 0.58290083
- 1324 3500 83 US – length: 3400 (± 34) mm 0.58340083

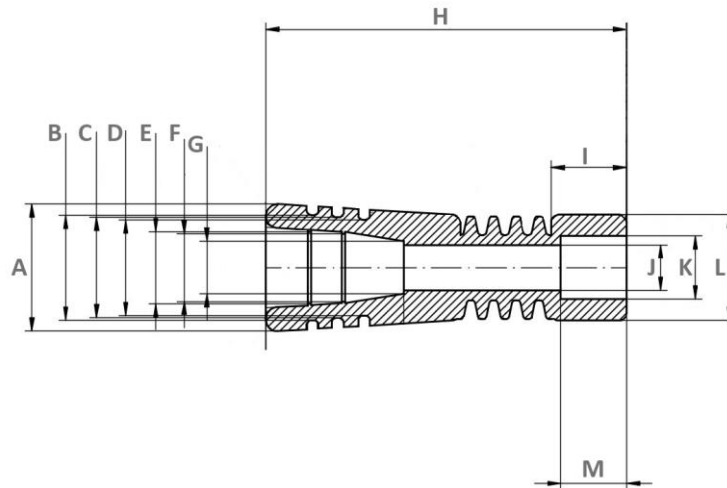
|  |                         |
|--------------------------------------------------------------------------------------|-------------------------|
| ø d<br>INSIDE DIAMETER                                                               | ø D<br>OUTSIDE DIAMETER |
| 5.8 (- 0.3) mm                                                                       | 8.3 (- 0.4) mm          |

**4. FUNNEL 7.9**
**COMPONENT NO.**

Material: FEA 508 N T141 – PVC 50°ShoreA, DEHP-FREE

0.00000079

Dye material: Eva No. 161666, blue


**REQUIREMENT (mm)**

| A            | B            | C            | D            | E            | F            | G         |
|--------------|--------------|--------------|--------------|--------------|--------------|-----------|
| 16.8 (± 0.1) | 13.9 (± 0.1) | 13.3 (± 0.1) | 12.7 (± 0.1) | 9.53 (± 0.1) | 8.98 (± 0.1) | 7 (± 0.1) |
| H            | I            | J            | K            | L            | M            |           |
| 46 (± 0.1)   | 10 (± 0.1)   | 6 (± 0.1)    | 7.9 (± 0.1)  | 13.8 (± 0.1) | 8.7 (± 0.1)  |           |

**PACKAGING MATERIAL**
**COMPONENT NO.**

Inner bag (1800/2100/2200/2500) 150 x 360 mm

2.15036004

Inner bag (3000/3500) 180 x 380 mm

2.18038004

Label on the inner bag 35 x 70 mm

7.00003570

Outer bag 260 x 600 mm

**25 pcs/bag**

2.26060010

Box 386 x 386 x 260 mm

**100 pcs/box**

6.38638626

Label on the box 85 x 131 mm

7.00085131

Label US on the box 34 x 15 mm

7.00003415

Work instruction

QI 01

Packaging instruction

QI 04

**Comments:**
**Number of coils: 1800/ 2100/ 2200 – 3 coils, 2500 – 4 coils, 3000 – 5 coils, 3500 – 6 coils.**

|                                                                                  |                                    |                                   |
|----------------------------------------------------------------------------------|------------------------------------|-----------------------------------|
|  | <b>TITLE: DEVICE MASTER RECORD</b> |                                   |
|                                                                                  | <b>QUALITY FILE</b>                | <b>Ref. no.: QF 04-5</b>          |
|                                                                                  | <b>Revision: 4</b>                 | <b>Page 4 of 4</b>                |
|                                                                                  | <b>Issue date: 15.07.98</b>        | <b>Effective date: 26.11.2024</b> |

|              |                  |            |  |
|--------------|------------------|------------|--|
| Prepared by: | Joanna Kaczmarek | Signature: |  |
| Reviewed by: | Beata Krasowska  | Signature: |  |
| Approved by: | Monika Łochyńska | Signature: |  |